

20 feet ISO, Type UN T4 Chemical Tank

Technical Specification for Steel Tank Container

Tank Type:	20' ISO full frame collar tank, Type UN T4 portable, insulated, steam heated
Quantity:	N/A
Frame Dimensions:	20' x 8' x 8'6"
Capacity:	25,000 Litres +/- 2%
M.G.W.:	36,000 kg
Tare (est.):	3,665 kgs
Max Payload:	32,335 kgs
Working Pressure:	1.75 Bar
Test Pressure:	2.65 Bar
Design Temp:	-40°C to +130°C
Vessel Material:	ASTM A240 304; Shell: Cold Rolled 2B finish Dished ends: Hot rolled and polished internally to 1.2 Micron CLA
Shell Thickness:	4.6 mm Nominal
Ends Thickness:	4.71 mm Minimum after forming
Corrosion Allowance	0.2 mm
Frame Material:	GB/T 1591-94-Q345D
Frame to Shell:	304 stainless steel
Corner castings:	ISO 1161 - 8 off
Vessel Design Code:	ASME VIII Div 1
Radiography:	Shell: ASME Spot Dished ends: ASME Full
Inspection Agency:	Lloyds Register
Cargo carried:	See dangerous cargo lists for UN Portable T4 tank
Design Approvals:	IMDG T4, CFR 49, ADR/RID, AAR 600, CSC, TC, TIR, ISO, UIC, US/UK DOT

Fittings and Accessories:

1. Manlid	1 x 500mm - 8-point fastening manlid, low profile with TIR provision
2. Safety Relief Valve	1 x 2 ½" BSP pressure relief valve without flameproof gauze Set pressure: 4.4 bar
3. Safety Relief Valve 2	Not fitted: no provision.
4. Airline Valve	1 x 1.5" BSP air inlet valve with 1 1/2" BSP connection, fitted with ca blank cap and chain. Provision for future fitting of manometer
5. Top Discharge	Provision only, comprising of DN80 weld-in, low profile tank pad, with blind tapped holes Fitted with gasket and bolted blank flange
6. Bottom Outlet	DN80 45° 80mm stainless steel high lift foot valve and clamped type valve fitted with 3" BSP stainless steel screwed outlet connection and blank cap. An emergency closure cable will be connected to the inter footvalve handle
7. Spill Boxes	2 top spill boxes provided containing as follows:- Centre box containing Manway and PR valve Rear box containing Airline valve and top outlet provision Drainage pipes fitted to each side of each top box
8. Walkway	'F' Type walkway, 475 wide aluminium 'Q' grating fitted as follows:- 1 full length walkways fitted with two transverse sections, one adjaace centre spill box, one across the rear of tank
9. Insulation	Tank insulated with 50 mm mineral wool with a density of 55kg/M ³ w possible. Aluminium foil will be fitted between insulation and tank sh External cladding: 1.8 mm thickness white GRP.
10. Steam Heating	6 longitudinal runs of heating coils, giving a total effective heating ar 7.00 M ² will be fitted. The working pressure is 4 bar and the testing pressure is 6bar Inlet and outlet connections are ¾" BSP Aluminium caps and chain will be fitted
11. Thermometer	1 off, Dual scale thermometer, -20° C to 200° C and 0° F to 400°, fitter end to lower left side
12. Ladder	Aluminim; anti-slip rungs, right-hand rear of tank
13. Earthing Plate	1 off, welded to bottom frame rear end of tank
14. Document Holder	1 off, in tubular PVC
15. Decal	Mandatory markings supplied and fitted

16. Data Plate	1 off SS consolidated data plate as per code															
17. Internal Finish	<p>Longitudinal welds: as-welded</p> <p>Circumferential welds: as-welded but with 300 mm ground flush and polished to a maximum of 1.2 micron CLA on bottom centre line.</p> <p>Entire internal surface chemically cleaned and passivated after completion of all welding and dressing.</p>															
18. External Finish	<p>Tank Shell: External surface of tank chemically cleaned after completion of all welding and testing.</p> <p>Framework: All carbon steel frame parts will be shot blasted to Swedish standard SA2½ followed by the application of:-</p>															
19. Painting	<table border="0"> <tr> <td>First coat:</td> <td>Hempadur Zinc (15360)</td> <td>30 micron min DFT</td> </tr> <tr> <td>Intermediate:</td> <td>Hempatex Primer (15300)</td> <td>40 micron min DFT</td> </tr> <tr> <td>Final coat:</td> <td>Hempatex Hibuild (56430)</td> <td>50 micron min DFT</td> </tr> <tr> <td></td> <td>TOTAL</td> <td>120 micron min DFT</td> </tr> <tr> <td></td> <td>Colour</td> <td>Customer RAL choice</td> </tr> </table>	First coat:	Hempadur Zinc (15360)	30 micron min DFT	Intermediate:	Hempatex Primer (15300)	40 micron min DFT	Final coat:	Hempatex Hibuild (56430)	50 micron min DFT		TOTAL	120 micron min DFT		Colour	Customer RAL choice
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20. Gaskets	<p>Manlid – Braided PTFE</p> <p>P/R valve – PTFE</p> <p>Airline Valve – PTFE</p> <p>Bottom outlet – PTFE</p>															
21. Stacking	Each container will be approved for 10 high stacking															
22. Documented Approvals	<p>The following approvals are required for the design</p> <p>UN Portable Tank – T4</p> <p>IMDG – T4</p> <p>US DOT CFR 49</p> <p>RID/ADR</p> <p>AAR 600</p> <p>CSC</p> <p>TC</p> <p>TIR / Customs</p> <p>UIC</p> <p>US/UK-DOT</p>															